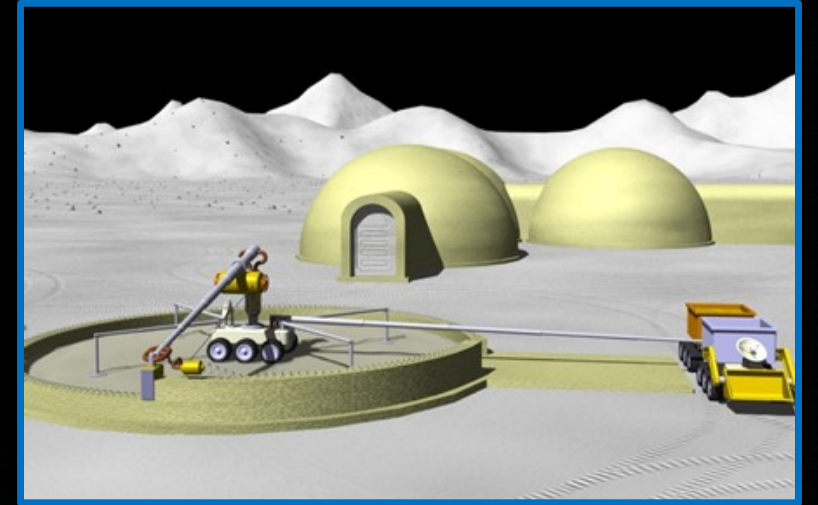


Challenges and Benefits of Excavation and Construction on the Moon



Dr. Jennifer Edmunson | 28 August 2020

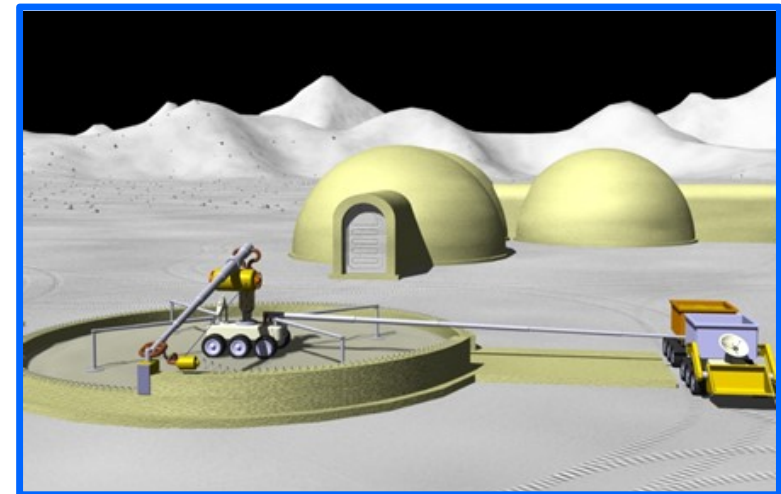


Challenges

Benefits



**Sustainable Human
Presence on the
Lunar Surface**



There are many challenges in excavation and construction on the Moon



The Lunar Surface Environment



What Is Available In-Situ?



**What Materials
Should We Use?**

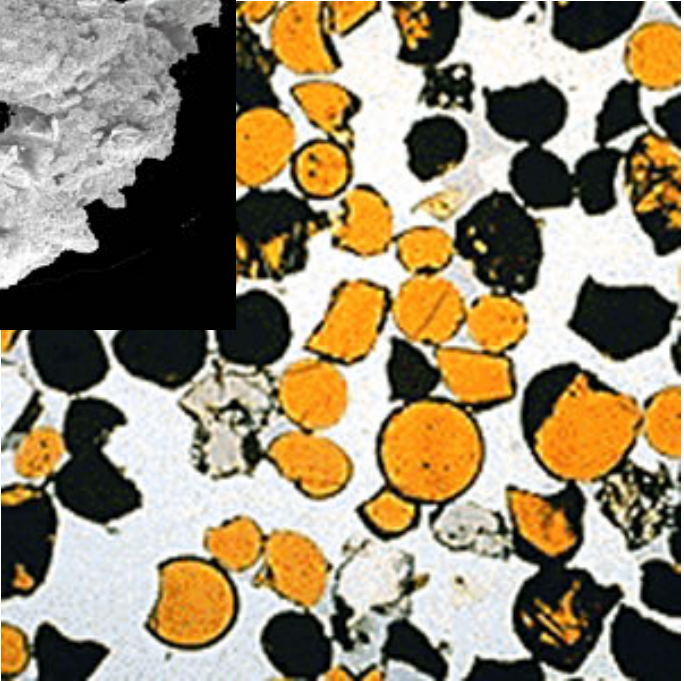
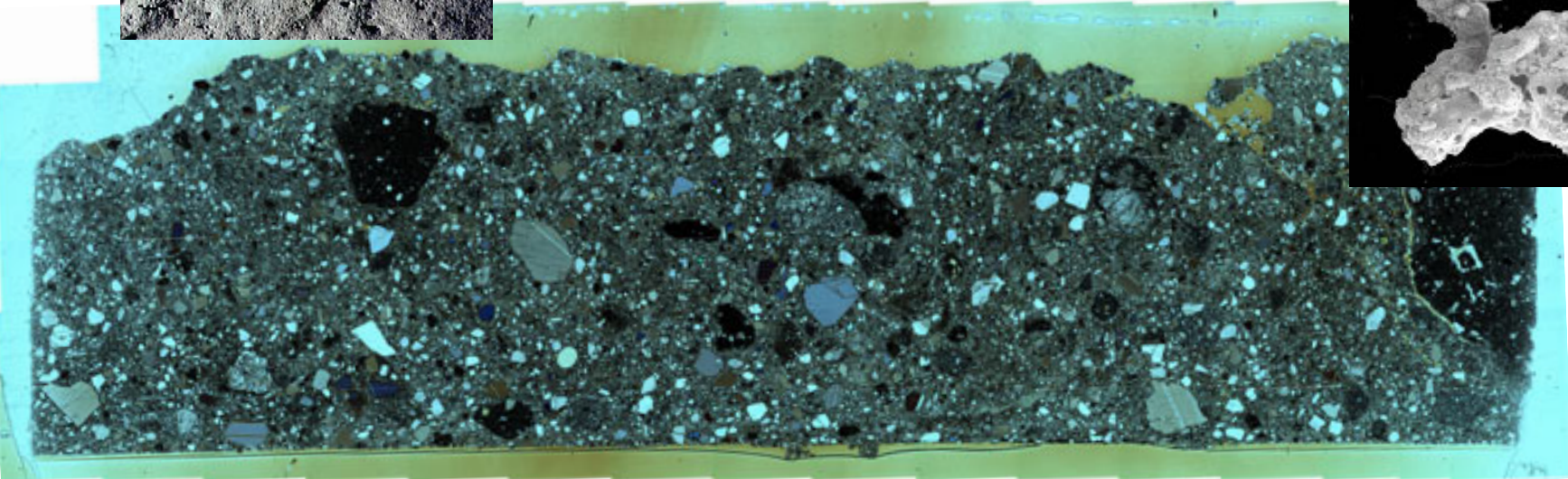
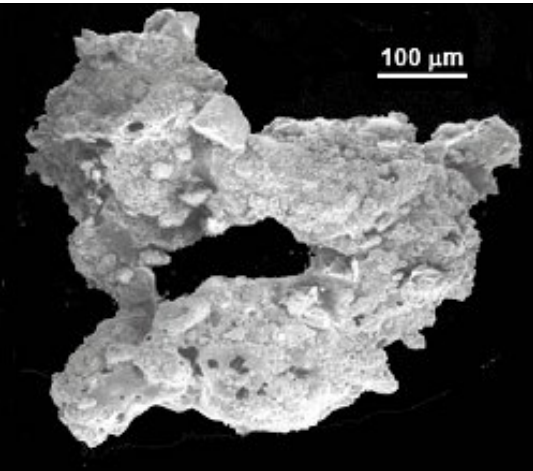


**What Technologies
Should We Mature?**

All missions indicated the lunar surface is covered with regolith



Thickness: <5m to 20m

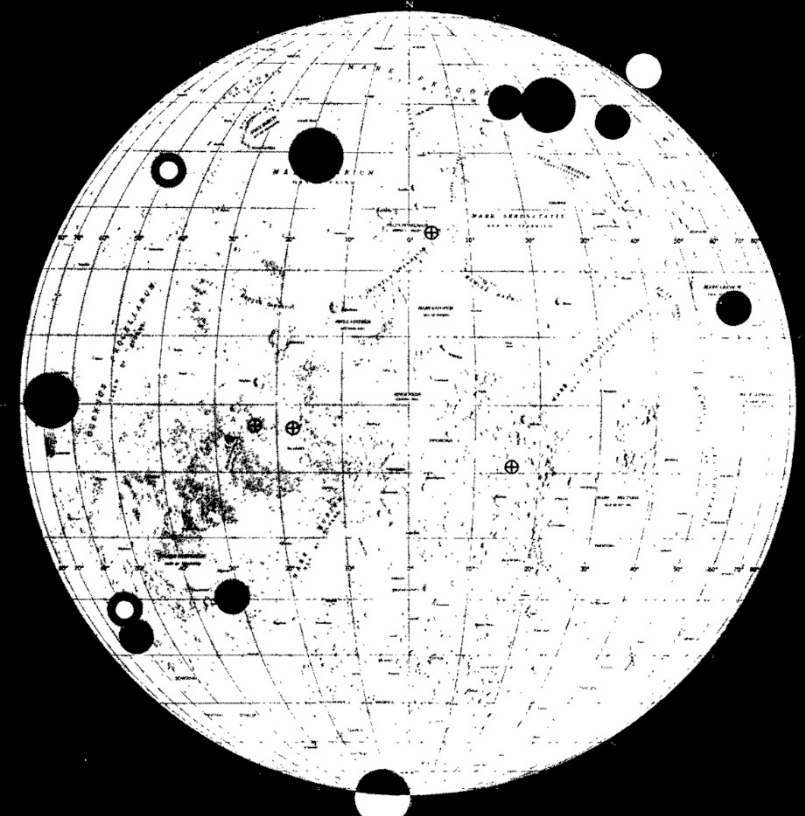


Dust – it will cover, and stick to, everything



The Moon is seismically active

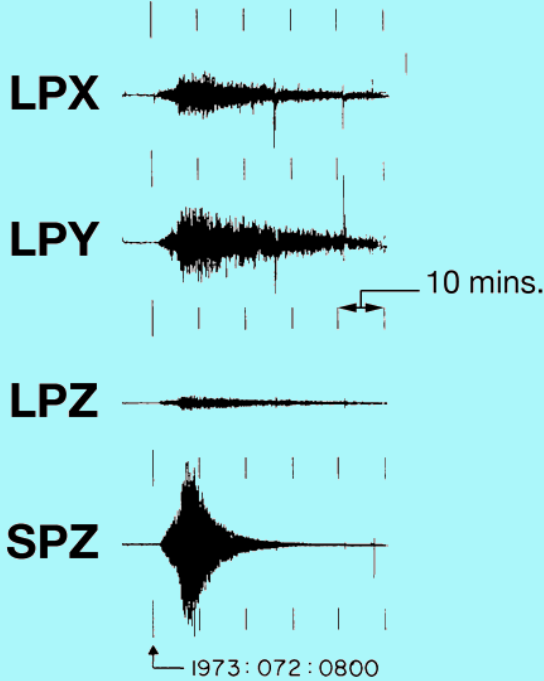
- Deep, Shallow, and Thermal Moonquakes



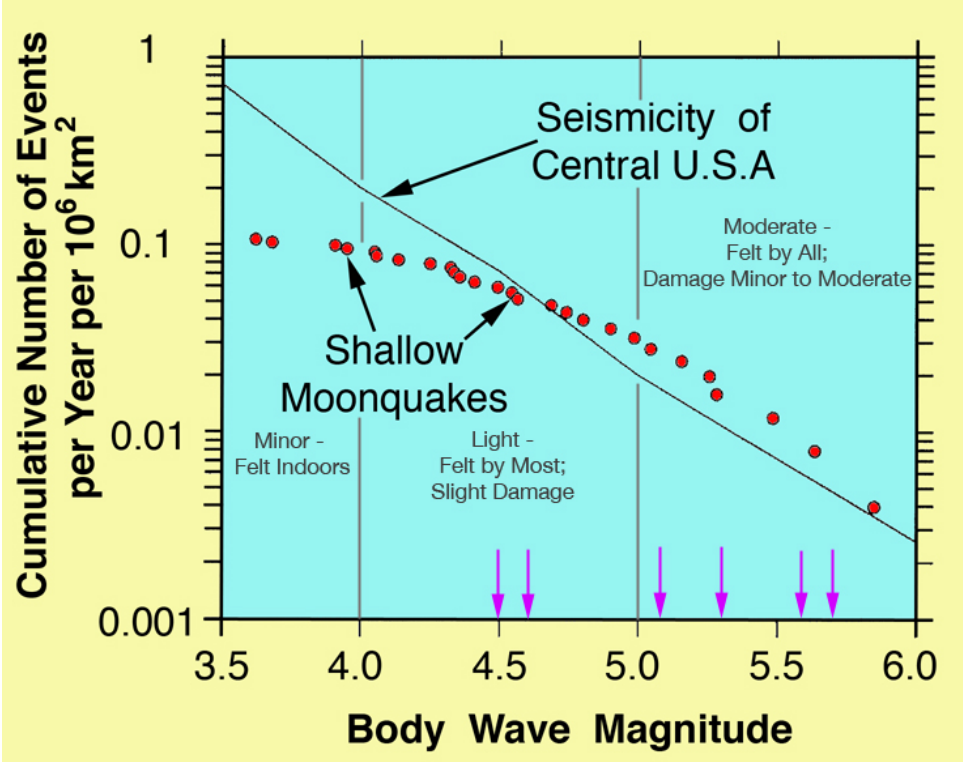
Nakamura et al. (1974) LPSC 5th, 2883-2890
Shallow Moonquakes

Shallow Moonquake Apollo 16 Seismogram

From: Nakamura et al. (1974)
Proc. Lunar Sci. Conf. 5th, 2883-2890

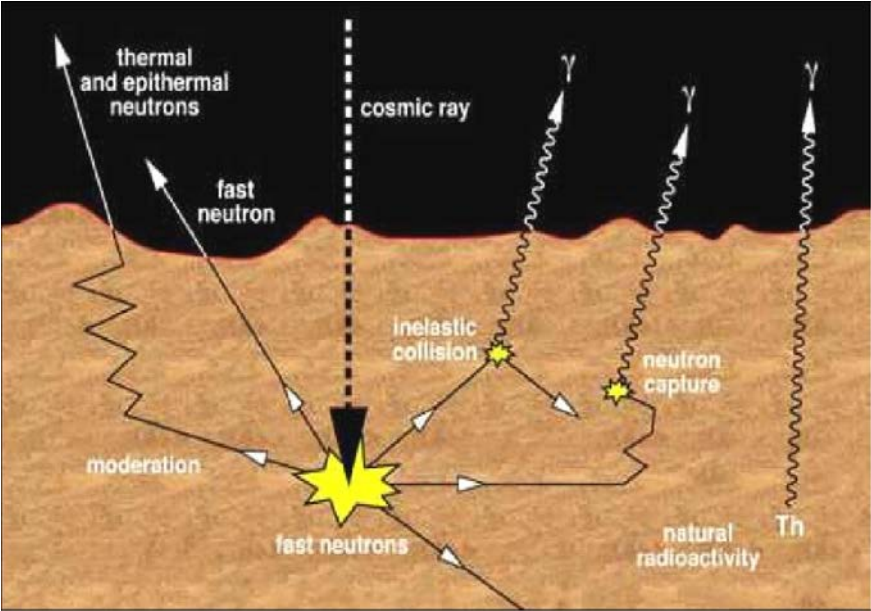
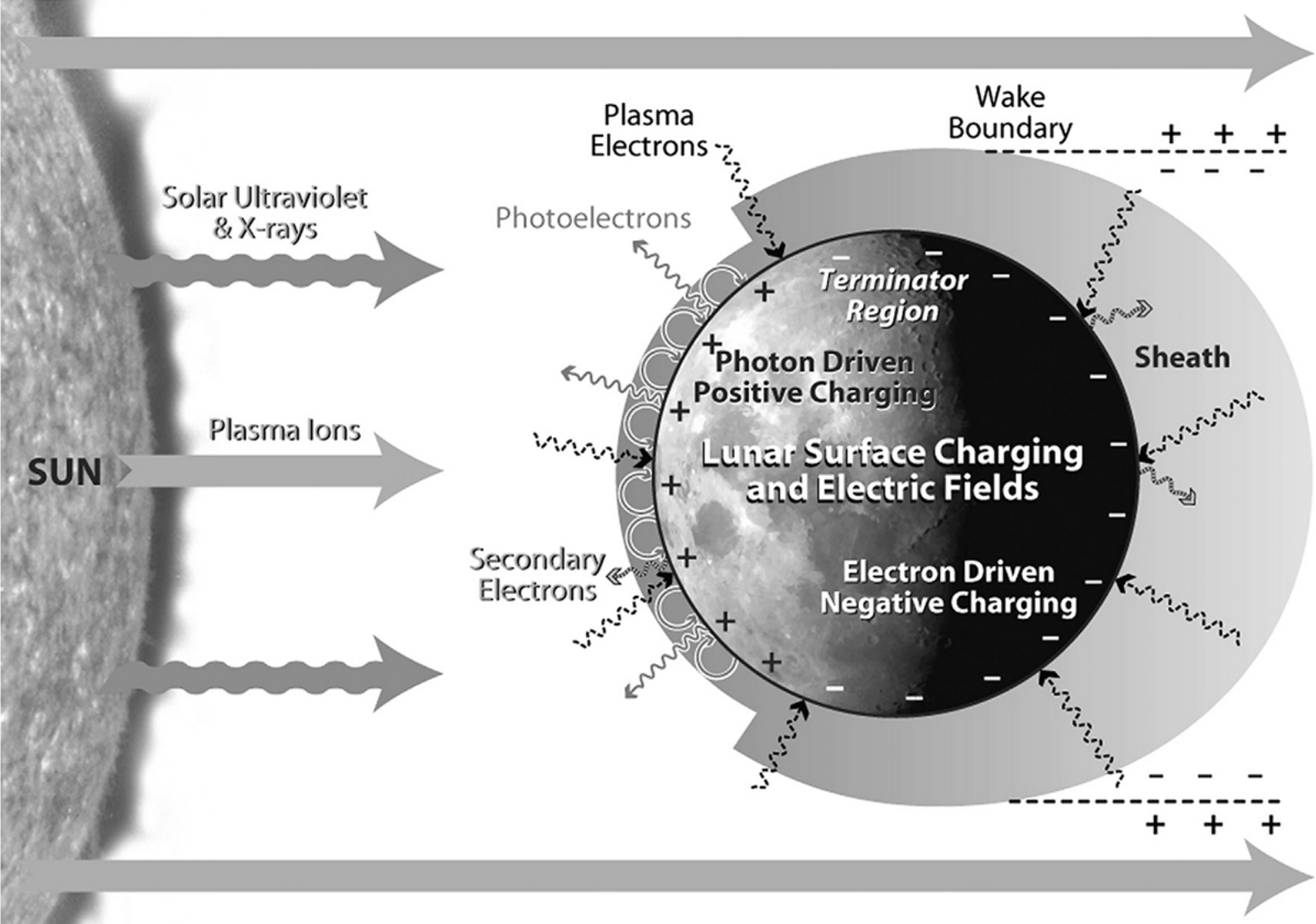


LP = Long Period instrument;
SPZ = Short Period vertical component.



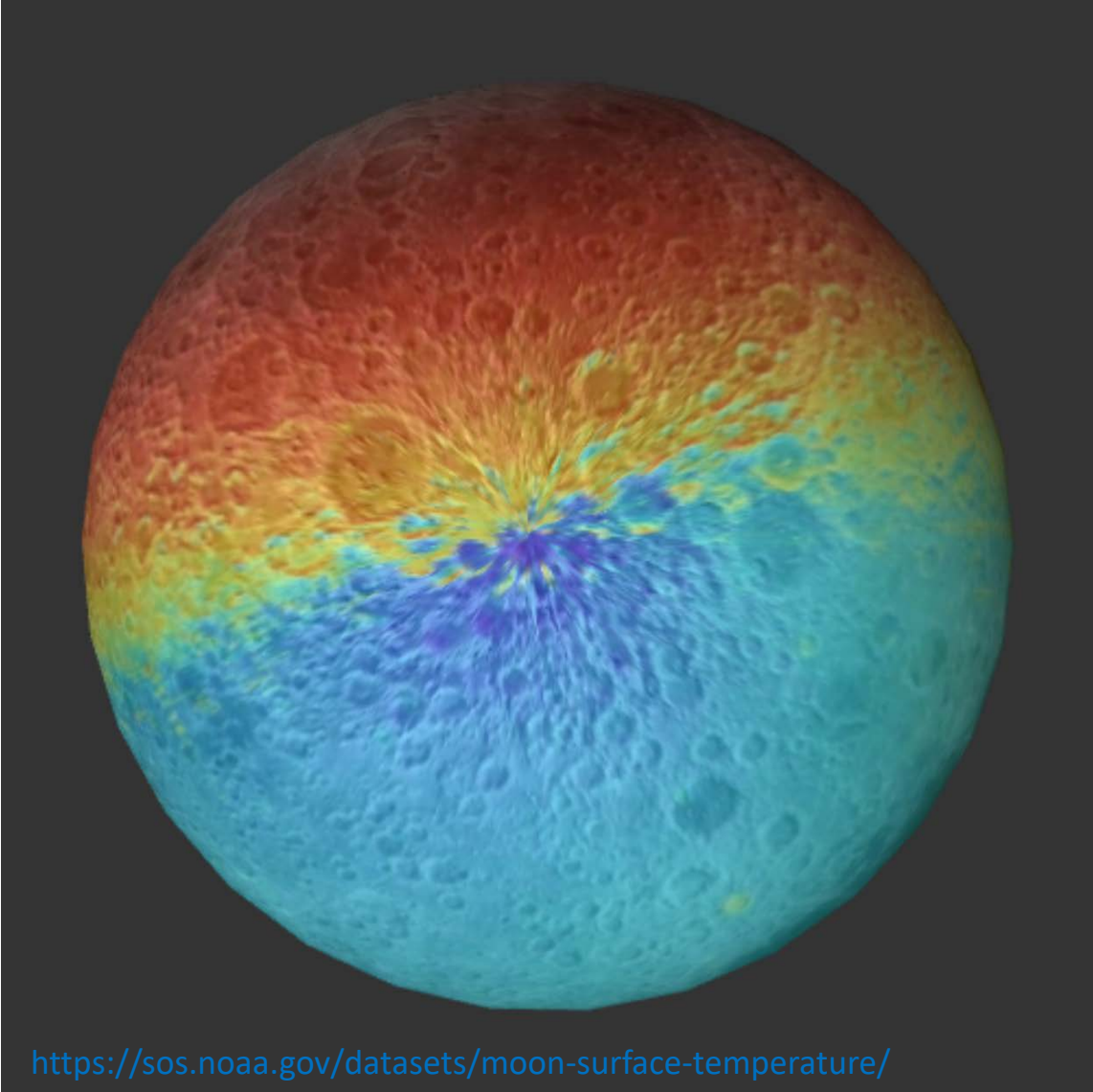
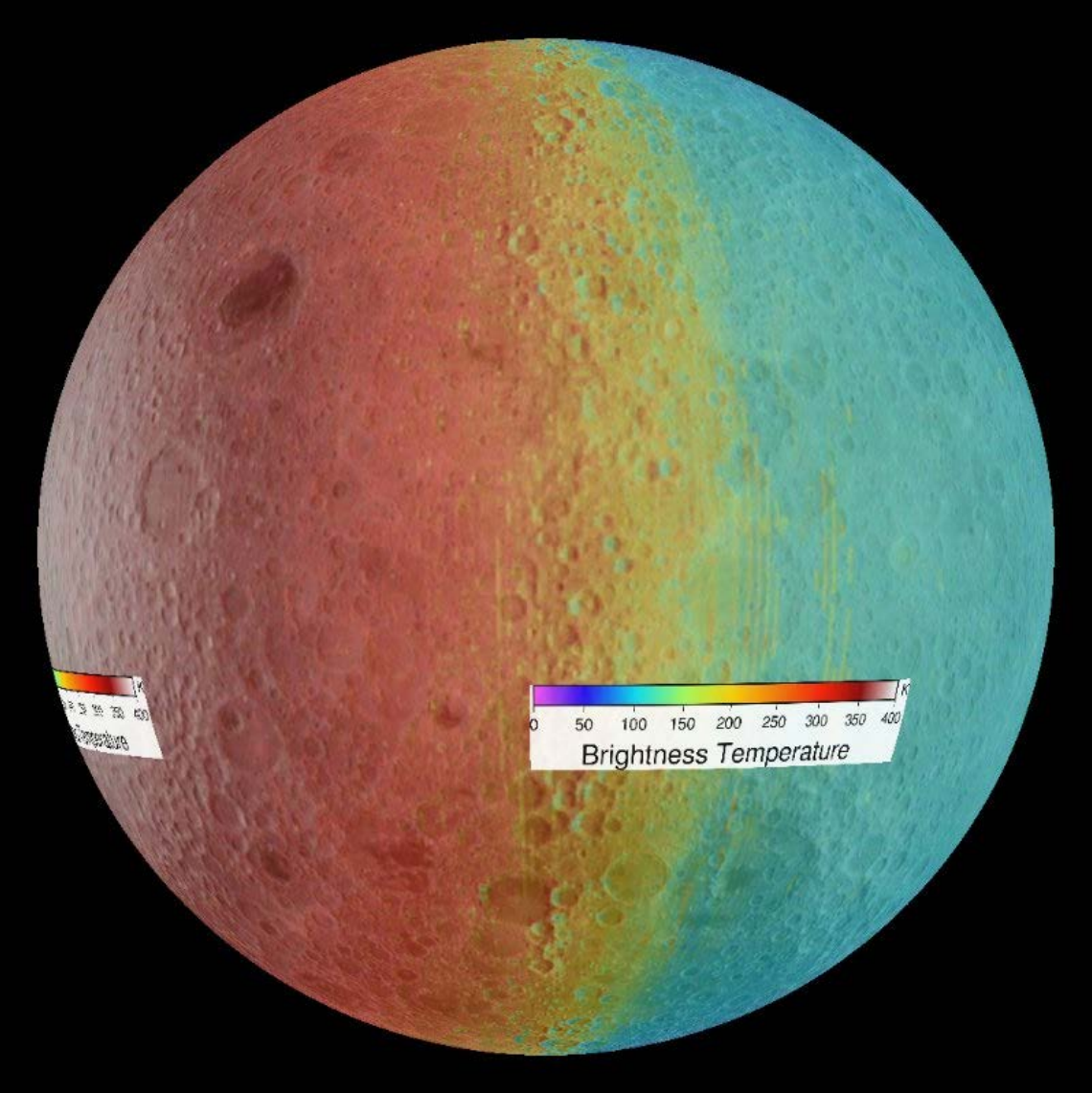
Oberst & Nakamura (1992) *Lunar Bases & Space Activities*, 231-233.

The lunar surface is a radiation-rich environment



NASA illustration

Thermal swings on the lunar surface are large



<https://sos.noaa.gov/datasets/moon-surface-temperature/>

The Permanently Shadowed Regions (PSRs) are VERY cold

• Apollo 15

- Day = 374K (101°C)
- Night = 92K (-181°C)

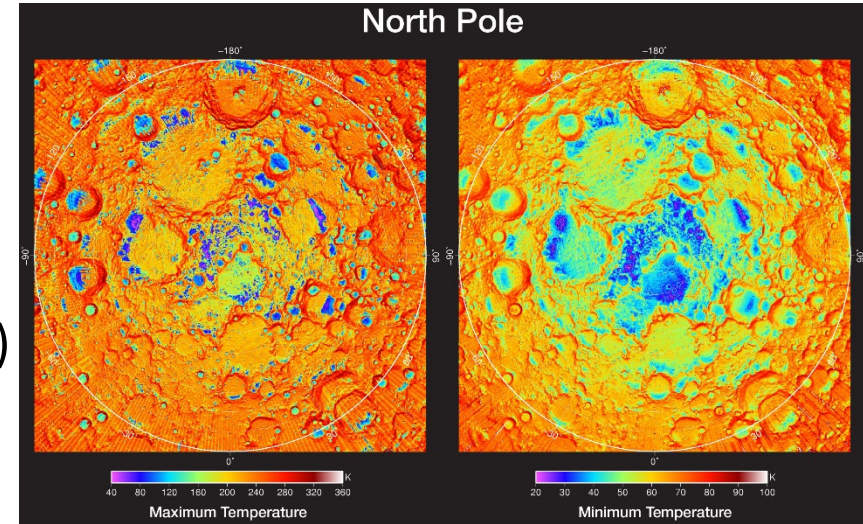
• Apollo 17

- Day = 410K (137°C)
- Night = 103K (-170°C)

Paige et al. (2010) *Science* **330**, 479-482

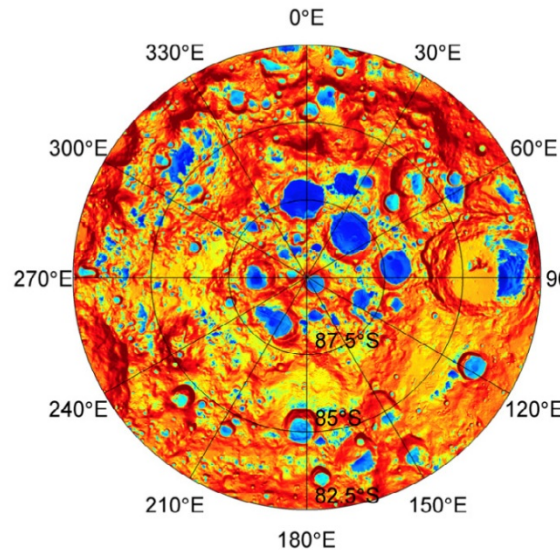
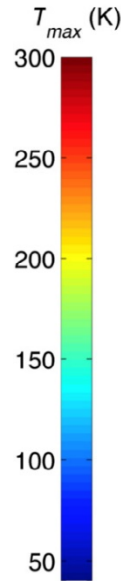
• Diviner (LRO)

- Ridge = up to 300K (27°C) or over (388K, 115°C)
- PSR = as low as 25K (-248°C) (average 40K, -233°C)

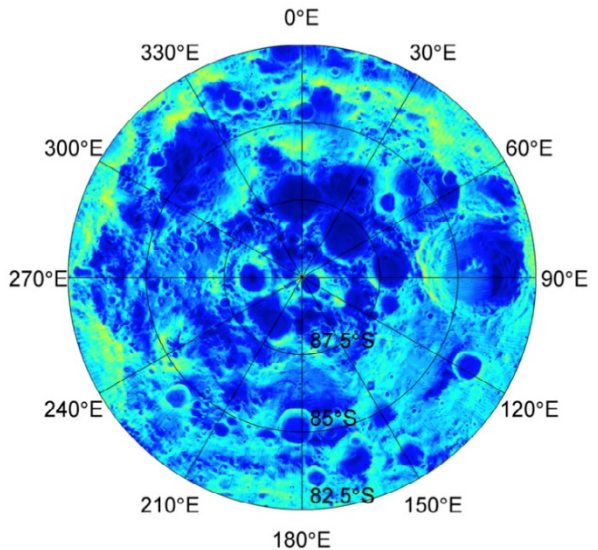
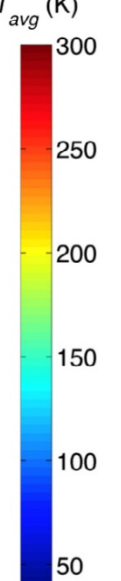


Hayne et al. (2015) *Icarus* **255**, 58-69

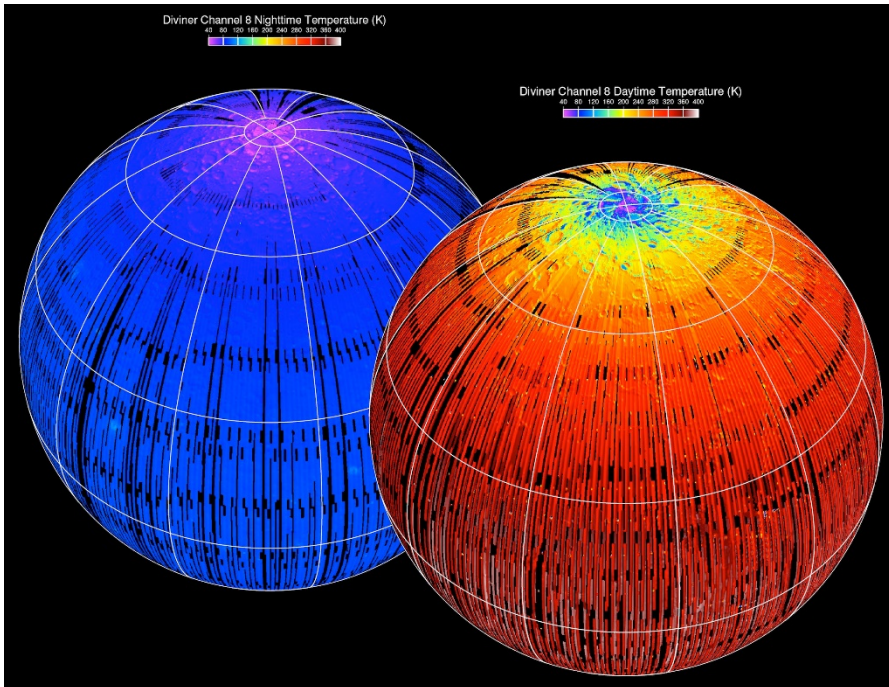
Annual Max. Temp.



Annual Avg. Temp.

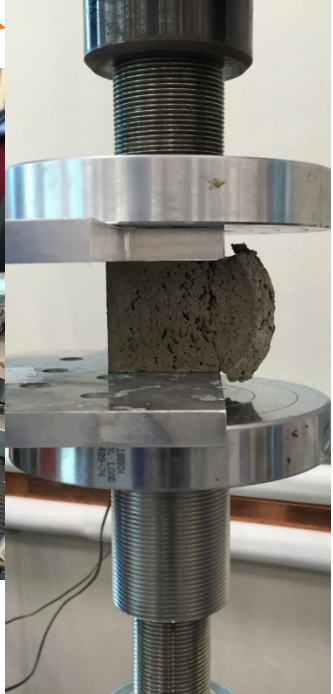
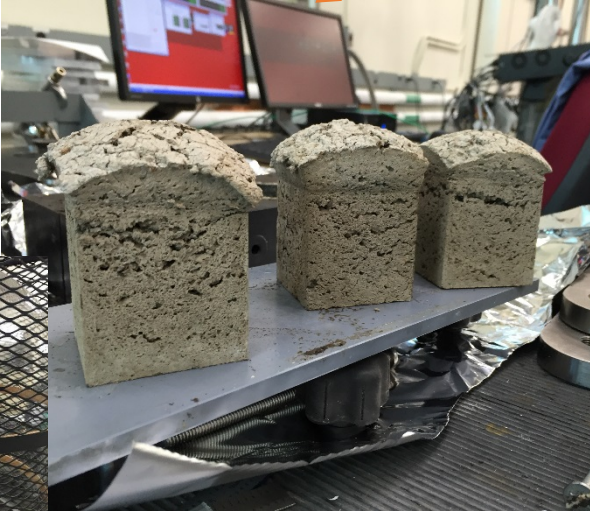
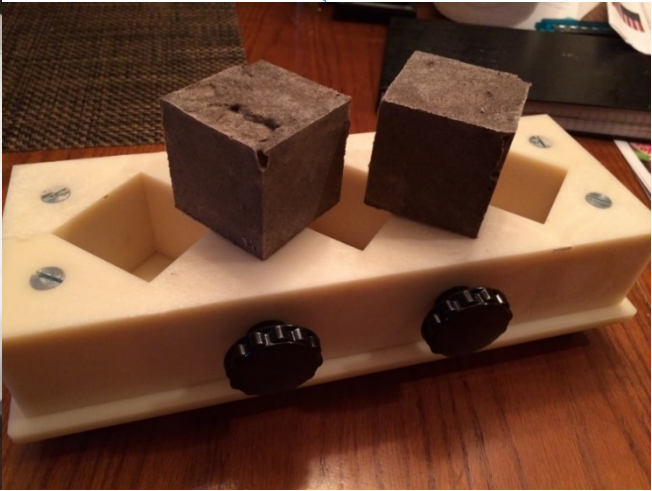


<https://www.diviner.ucla.edu/>



Surface pressure can have a large effect due to material vapor pressure

Earth	Mars	Moon
760 Torr	3-6.8 Torr	10^{-10} to 10^{-12} Torr



Through the Yet2 search company, NASA released a list of desired material attributes to the public for crowdsourcing solutions in materials that will survive on the lunar surface

TechNeed

Overview:

NASA is seeking materials that can withstand the lunar surface environment. These materials will ideally be used for large structures, such as habitats, but are not limited to these applications. Materials made from locally sourced constituents (e.g. lunar dust/regolith, crewed mission waste) are of highest interest.

Background:

NASA is working to establish a permanent human presence on the Moon within the next decade to uncover new scientific discoveries and lay the foundation for private companies to build a lunar economy. In order to build infrastructure elements on the lunar surface, it is important to identify materials that are capable of withstanding the lunar surface environment. Therefore, NASA is seeking materials suitable for use in the lunar environment that are:

1. Able to survive the lunar environment
2. Can be made from locally sourced materials. The bulk chemical composition of lunar regolith/dust varies across the lunar surface, but is about 50% SiO₂, 15% Al₂O₃, 10% CaO, 10% MgO, 5% TiO₂ and 5-15% iron with lesser amounts of sodium, potassium, chromium, and zirconium. Other materials, such as crewed mission waste, could also be used.

Constraints:

Required material attributes:

- Capable of tolerating thermal shocks/large temperature swings ($\Delta T = \sim 400^{\circ}\text{C}$)
- Low coefficient of thermal expansion (less than $20 \times 10^{-6}/^{\circ}\text{C}$)
- Materials will ideally be made from locally sourced constituents (e.g. lunar dust/regolith, mission waste)

Desired material attributes:

- Able to dissipate heat and accommodate the lack of atmospheric convective heat transfer
- Resistant to micrometeorite impact (i.e. cannot shatter)
- Resistant to multiple forms of radiation (solar wind and galactic cosmic ray bombardment)
- Materials do not need to be made of the same composition throughout
- Can be readily repaired (self-healing is ideal)
- Non-toxic if humans are exposed to it (or human byproducts like oxygen, carbon dioxide, or water)
- 3000psi and above in compressive strength
- Resistance to “aging” in the lunar environment (degradation over time due to exposure to the thermal environment, radiation (including UV light), dust, etc.)
- Prevents the growth of microbes/bacteria
- Ideally able to accommodate small changes in the chemistry of the local feedstock material

Possible Solution Areas:

- Materials for extreme environments (i.e. oil and gas, industry, aerospace, etc.)
- Metal alloys
- Recyclable materials
- Highly durable ceramics

Field of use and intended applications:

Establish sustainable infrastructure for permanent human presence on the Moon.

The missions found rock types that we can find on Earth



anorthosite



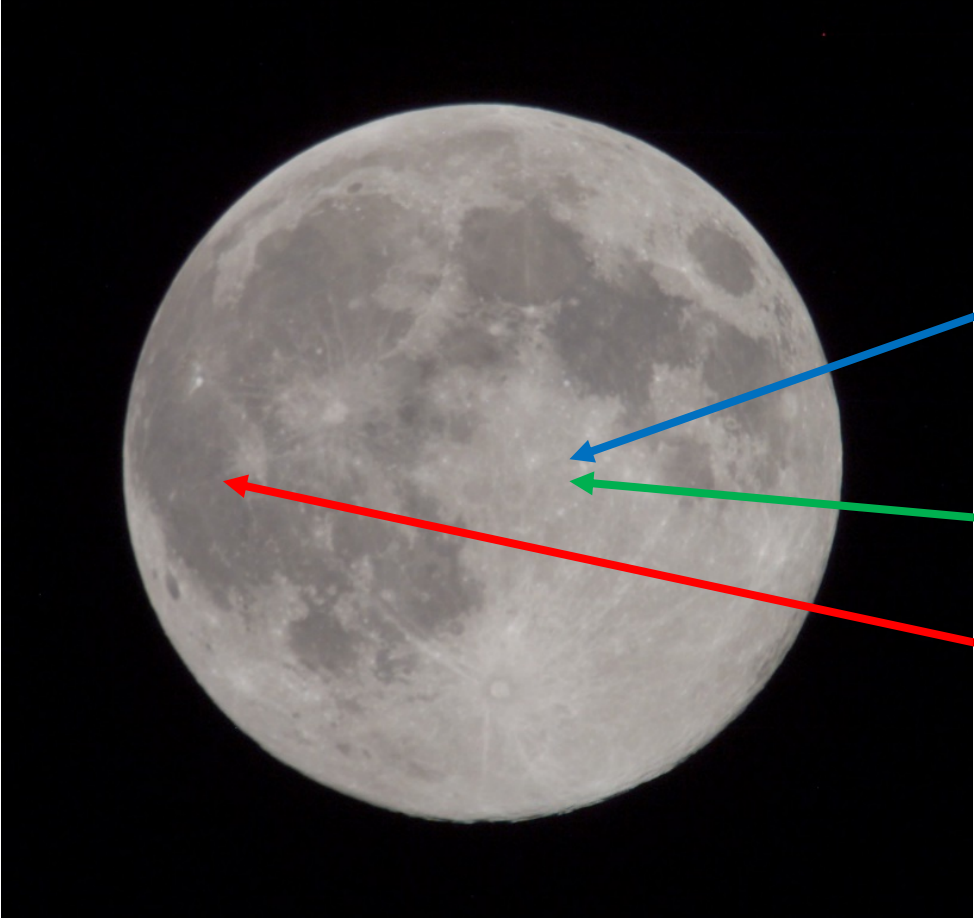
basalt



norite



The missions found rock types that we can find on Earth



anorthosite



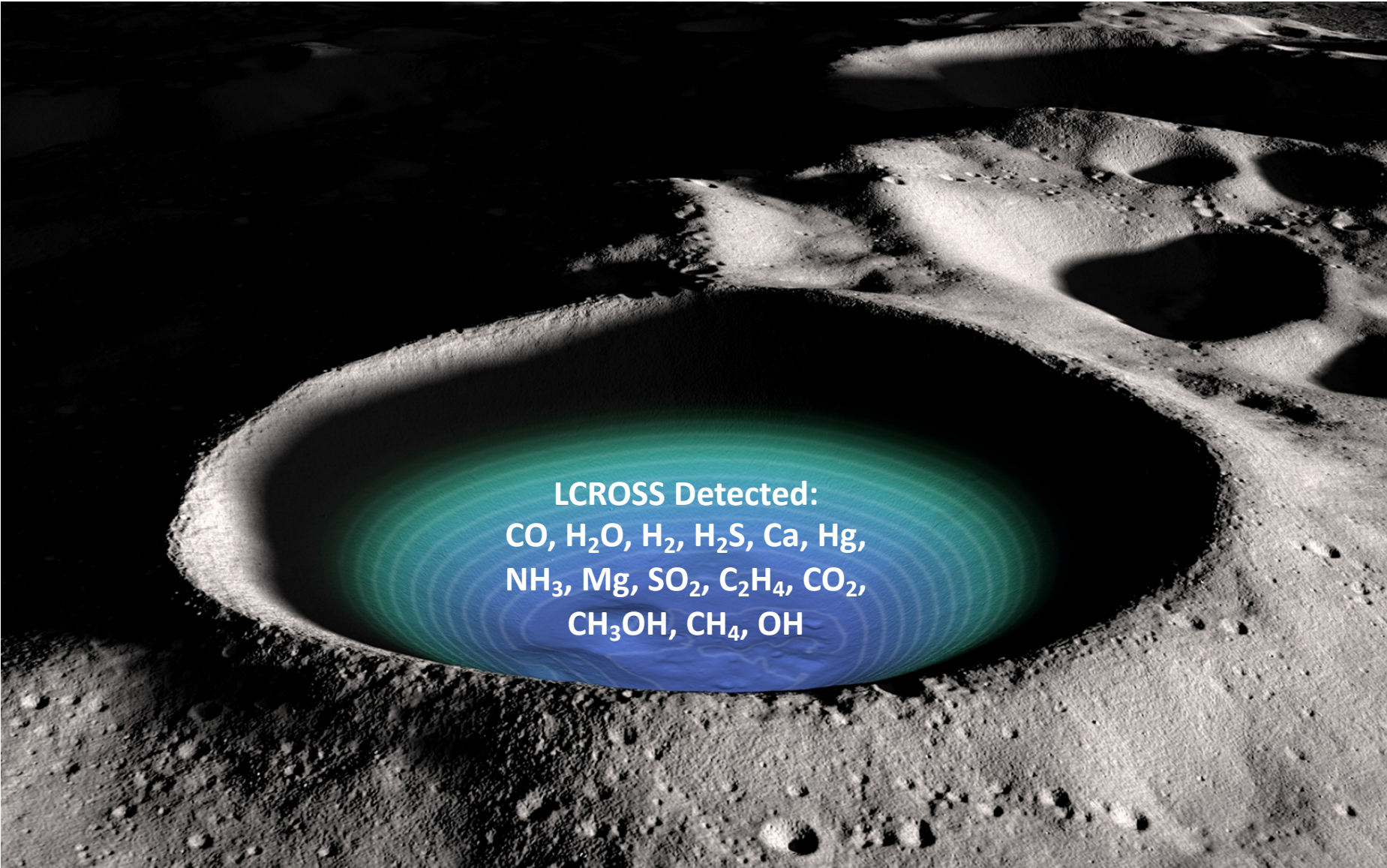
basalt



norite



The Lunar CRater Observation and Sensing Satellite (LCROSS) mission detected numerous volatiles, including water



Lunar **CR**ater **O**bservation and
Sensing **S**atellite (2009)

There are many technologies that need to be matured to help with excavation and construction on the lunar surface

Excavation

Construction

Size Sorting

Conveyance

Autonomy/Telerobotics

Beneficiation

Mobility

**Materials
Processing**

Robotics

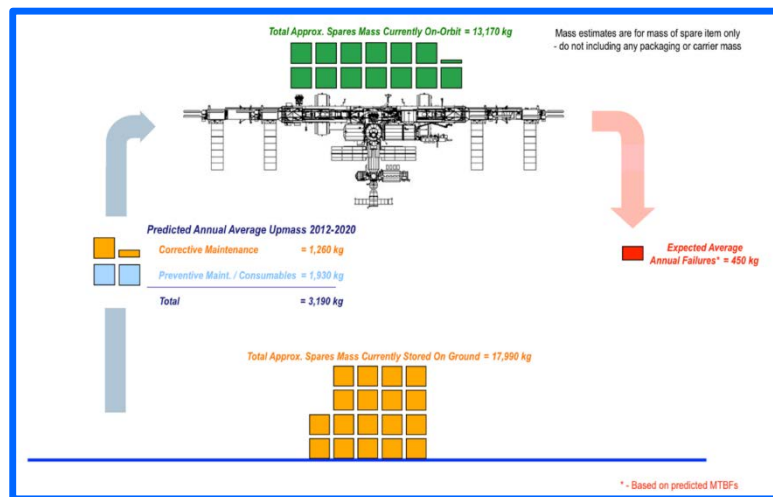
Geolocation

Etcetera

There are many benefits to excavation and construction on the Moon

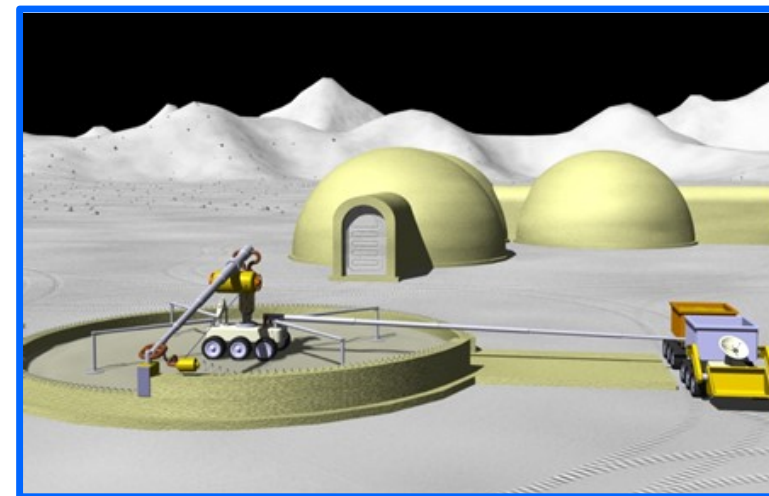


ISRU and Sue's Car



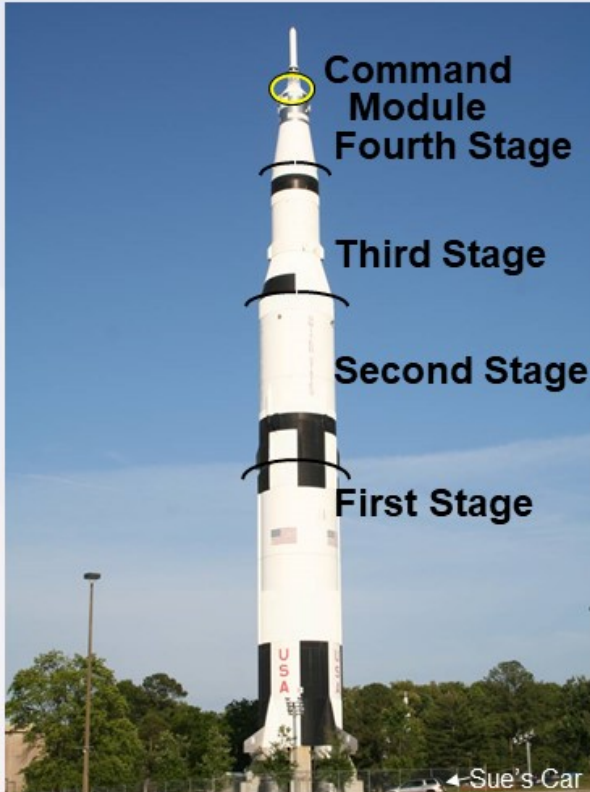
Changing the ORU Paradigm

Sustainable Human Presence on the Lunar Surface




It takes a great amount of fuel to get out of Earth's gravity well, and at great expense, so it is important to launch only what is required to originate on Earth

SATURN V

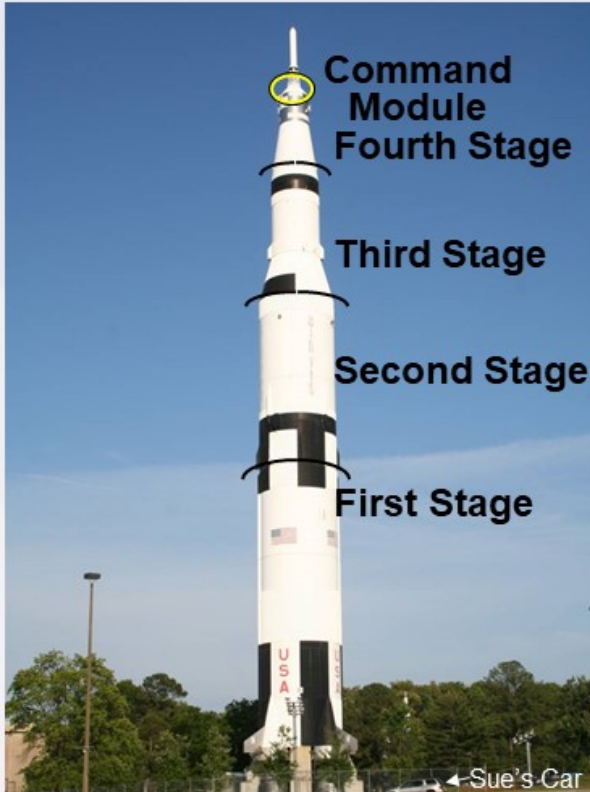
	Weight (lbs.)	Altitude (miles)	Velocity (mph)
 <div style="display: flex; flex-direction: column; align-items: center;"> <div style="margin-bottom: 10px;">Command Module</div> <div style="margin-bottom: 10px;">Fourth Stage</div> <div style="margin-bottom: 10px;">Third Stage</div> <div style="margin-bottom: 10px;">Second Stage</div> <div style="margin-bottom: 10px;">First Stage</div> </div>	<div style="margin-bottom: 10px;">12,807</div> <div style="margin-bottom: 10px;">54,064</div> <div style="margin-bottom: 10px;">32,299</div> <div style="margin-bottom: 10px;">265,000</div> <div style="margin-bottom: 10px;">1,037,000</div> <div style="margin-bottom: 10px;">4,881,000</div> <div style="border-top: 1px solid black; margin-bottom: 10px;">6,600,000</div>	<div style="margin-bottom: 10px;"></div> <div style="margin-bottom: 10px;"></div> <div style="margin-bottom: 10px;">239,000</div> <div style="margin-bottom: 10px;">115</div> <div style="margin-bottom: 10px;">114</div> <div style="margin-bottom: 10px;">38</div>	<div style="margin-bottom: 10px;"></div> <div style="margin-bottom: 10px;"></div> <div style="margin-bottom: 10px;">24,500</div> <div style="margin-bottom: 10px;">17,500</div> <div style="margin-bottom: 10px;">15,300</div> <div style="margin-bottom: 10px;">6,000</div>

Six million, six hundred thousand pounds sat on the launch pad. Twelve thousand 800 came back. This is equivalent to taking a trip in Sue's car and coming back with **just the left front wheel's lug nuts!**



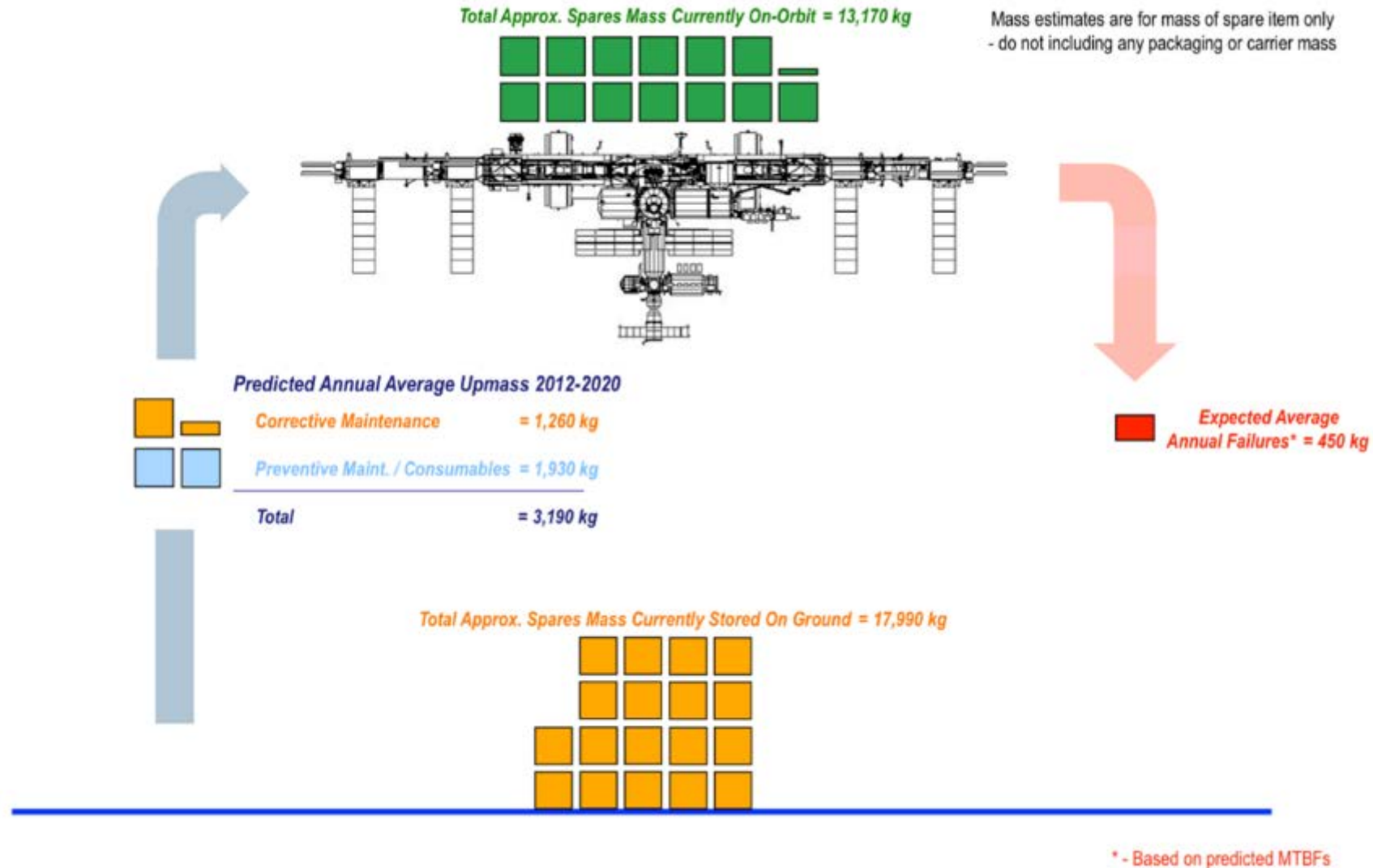
Slide 1

Height: 364 ft. Diameter: 33 ft



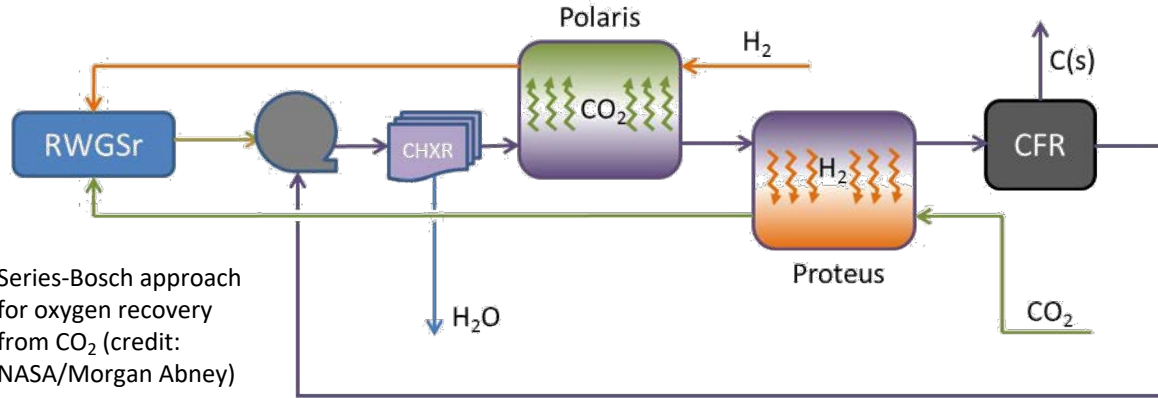
D Rickman
April 19, 2020 6:07 PM

Each square represents 1000 kg

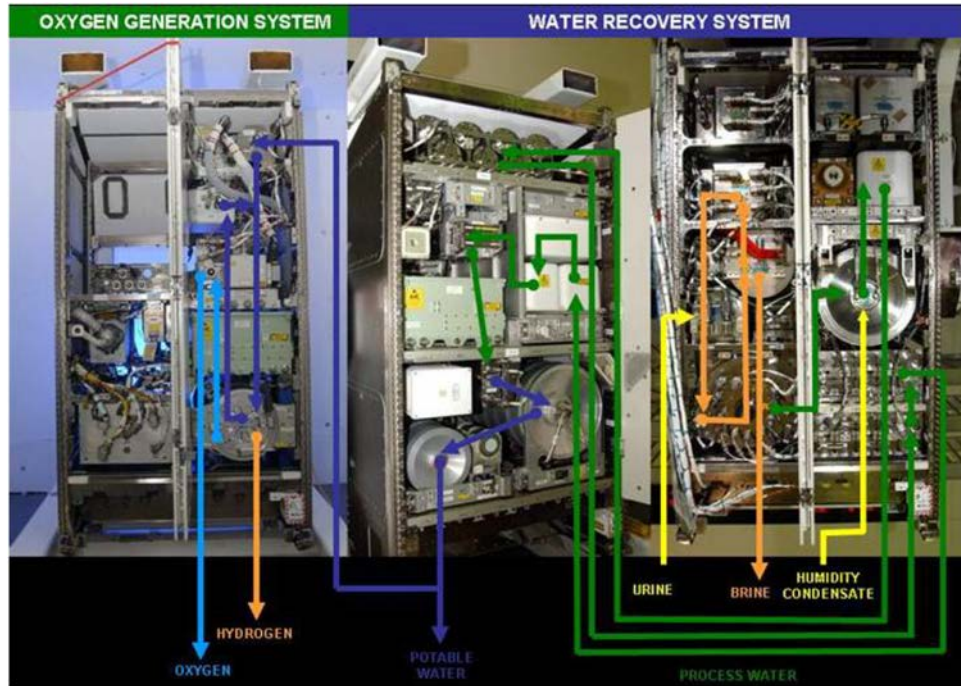


- Based on historical data, 95% of spares will never be used
- Impossible to know which spares will be needed
- Unanticipated system issues always appear, even after years of testing and operations

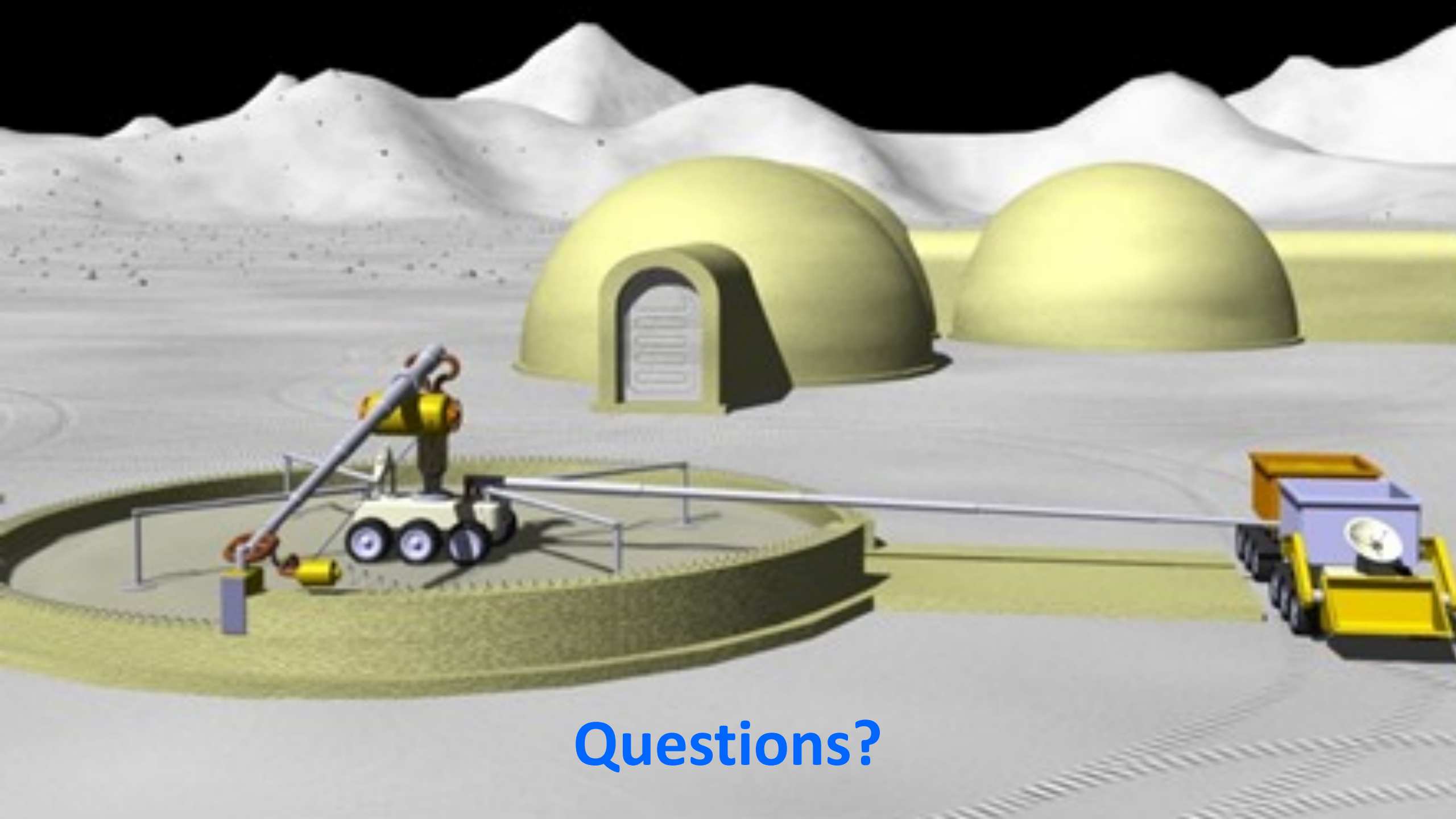
In-situ resources on the International Space Station (ISS) include Environmental Control and Life Support System (ECLSS) carbon, waste/trash, and used parts



ISS crewmember Mike Fossum holding a “trash football”. Currently all waste on ISS is downmassed via Cygnus. (credit: NASA)



Oxygen and water recovery systems on the ISS are based on Orbital Replacement Units (ORUs) (credit: NASA/Layne Carter)



Questions?